

GAGLE NW6

Work Order ID 52822



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October 15, 2009 10:31:22 AM

Item ID: D206-642-216

Accept



Setup Start



Revision ID: M

Stop



Item Name: Skidtube RH

Start Date: 15/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 29/10/2009 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

PL

Date:

09-10-15

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-642

M

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-642-216
CHG001

0.00

Sorkulos

u/a *PK*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Pickup/ok

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

>> Sorkulos

(4)

52856

Work Order ID 52822

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Item ID: D206-642-216

Accept



Setup Start



Revision ID: M

Stop



Item Name: Skidtube RH

Start Date: 15/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 29/10/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
	Memo	0.00							
	Identify and pack for shipping as per PPP D206-642-216								
	Location: _____								
	PPP rev: <u>DRAFT</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
	Memo	0.00							
	Quality Control								

09/11/06 09/11/06
ME
09-11-06

Picklist Print

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Work Order ID: 52822

Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D206-642-251RevA Manufactured No



Replacement Skidtube

D206-651-041RevA/B2 Manufactured No



206A/B GHW

CHC7001

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

32

43839

13

46160

19

AN4C5A

Purchased

No



BOLT

110 Each 603.0000 1.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

603

104936

19

110552

82

112243

500

18918

2

M/64936

B 52806

PO

✓

✓

73F3S

✓

9/14/09

Picklist Print

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Work Order ID: 52822



Parent Item: D206-642-216RevL



Parent Item Name: Skidtube RH

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C416 washer		Purchased	No			110	Each	706.0000	1.0000			



Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

706

100993

706

110

Each

42.0000

1.0000

M120993

D3413-1RevA

Manufactured

No



Ring

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

22

48123

22

Main Warehouse

ST473

20

51586

20

48/23

Picklist Print

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Work Order ID: 52822

Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2652RevA		Manufactured	No			110	Each	868.0000	16.0000 ✓			
Bushing												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	44	
31985	44	
Main Warehouse		
ST40	824	
50271	10	
51531	814	

D2665-2RevD

Manufactured No

Saddle, RH Fwd Aft Out 206

110 Each 11.0000 2.0000 ✓

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	11	
44283	3	
46098	8	

Picklist Print

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Work Order ID: 52822

Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2666-2RevD

Manufactured

No

110

Each

11.0000

2.0000

✓



Saddle, RH Fwd Aft In 206

[Handwritten signature]

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

11

44285

4

46100

7

48285

D2712RevB

Manufactured

No

110

Each

389.0000

10.0000

✓



Set Screw

129/10/09

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

50

29962

50

Main Warehouse

ST

339

16400

20

43810

11

47603

108

48235

200

48235

Picklist Print

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Work Order ID: 52822

Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH



Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S D2884RevB  Saddle Spacer		Manufactured	No			110	Each	23.0000	2.0000 ✓			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	10	
29453	10	
Main Warehouse		
ST	13	
37444	13	

D2885RevB

Manufactured No



Saddle Spacer

110	Each	29.0000	2.0000 ✓
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<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	10	
29199	10	
Main Warehouse		
ST	19	
37443	19	

37447

37443

PC 9/11/05 (1)

Picklist Print

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Work Order ID: 52822

Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH


Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-41A  Bolt		Purchased	No			110	Each	328.0000	8.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	328	
107242	4	
108302	4	
111163	120	
112431	200	

AN4-6A



Bolt

Purchased

No

110

Each

998.0000

12.0000

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	998	
111279	198	
112314	300	
112641	100	
112720	100	
112829	300	

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Work Order ID: 52822

Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-7A Bolt		Purchased	No			110	Each	131.0000	4.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

81

110625

7

111668

24

112612

50

Main Warehouse

t

50

112829

50

AN5-11A

Purchased

No

110

Each

210.0000

4.0000

Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

210

109061

1

109545

1

110363

8

110985

50

112243

50

112314

100

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Work Order ID: 52822



Parent Item: D206-642-216RevL



Parent Item Name: Skidtube RH

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN6-44A 		Purchased	No			110	Each	89.0000	2.0000 ✓			
Bolt												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

89

110372

89

110

Each

1,940.000 8.0000 ✓

11/0372

15/10/09 ①

AN960JD10



Washer

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1940

105442

95

109059

2

109840

23

110985

202

111279

5

111668

64

112314

1000

112369

549

11/2369

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Work Order ID: 52822

Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 Washer		Purchased	No			110	Each	5,441.000	24.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5441	
102929	2	
105906	4	
106277	2	
107321	23	
107939	114	
108161	521	
108827	31	
109249	69	
110523	340	
111279	101	
111916	482	
112314	3752	
16941	0	

m112314

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Work Order ID: 52822

Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH

Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516 Washer		Purchased	No			110	Each	1,760.000	8.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1760	
100564	2	
106167	6	
107534	34	
107959	43	
108246	46	
108672	2	
109059	49	
109752	22	
110363	46	
110523	57	
111279	39	
112082	68	
112314	500	
112794	346	
112828	500	

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Picklist Print

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Work Order ID: 52822

Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH


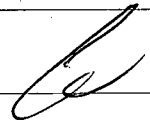
Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD616 S  Washer		Purchased	No			110	Each	870.0000	4.0000 ✓			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	870	
112314	370	
112828	500	

m112314

MS21042L3

S 
Nut

Purchased

No

110

Each

3,503.0000

8.0000 ✓



 10/14/09 ①

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3503	
110844	32	
111274	41	
111668	930	
112314	2000	
112385	500	

m111668

Picklist Print

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Work Order ID: 52822

Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH



Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4  Nut		Purchased	No			110	Each	6,385.000	12.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	6385	
107499	5	
108145	4	
110450	1	
110507	184	
111827	5996	
112314	130	
15924	0	
7690	24	
8182	41	

MS21042L6

Purchased

No

110

Each

657.0000

2.0000

Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	657	
105077	22	
110002	5	
111548	30	
111578	400	
112492	200	

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Shop Packet Print

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